

PRODUCT DESCRIPTION

906G polyurethane primer is a black, moisture-cured liquid primer. It is specially used for the treatment of adhesive surface before the use of APP adhesive in glass bonding operation, which can improve the ability of polyurethane adhesive relay and UV resistance

TYPICAL USE

It is used to improve the bonding performance between adhesive and glass or ceramic printing edge during bonding operation, and also can be used for partial metal processing. For special materials, in order to ensure the bonding effect and the compatibility of products and materials, experiments should be done in the actual base material and the environment, please contact the technical service department of APP International.

TECHNICAL PARAMETER

	Typicalvalue	Range
Apperance	Black liquid	
Chemical composition of base material	Polyisocyanate	
density(g/cm3)	1.0	0.9~1.1
(GB/T13354-1992)		
viscosity(mPa.s)	10	10~50
(GB/T2794-1995)		
flash point (°C)	-4	
Coverage(ml/m2)	50~150	
Construction temperature(°C)	10~35	
drying time (min)		
At least 15 degrees centigrade over	10	
At least 15 degrees centigrade low	30	
At most	24h	

INSTRUCTIONS

Drying time for the base coat: 10-30 minutes, depending on the ambient temperature at the time, and then start sizing. Usage: the adhesive surface must be clean and dry without grease or dust. Wipe the surface with anhydrous ethanol or isopropanol and let it dry for 3-5 minutes. Shake 906G until you can hear the balls in the jar rolling freely. Continue shaking for 1 minute then apply the base coating evenly to the surface.

Optimal construction environment: 15~25°C ventilation environment

MATTERS NEEDING ATTENTION

If the base coating appears non dispersive gel, caking or layering can not be used. The first use of primer bonding adhesive need to do testing, to determine the primer and bonding effect of base materials. Keep away from children. This product contains organic solvents, flammable, irritating skin. Should not be placed in contact with children, away from fire, do not smoke at the scene. If skin touched, wipe in the cloth before curing, using alcohol solvent cleaning. If contact with eyes, rinse immediately with water and seek medical attention. It is recommended to use in well-ventilated areas. Please refer to the product safety information MSDS.

PACKING SPECIFICATION

Order code: 906 / cans, 24 cans / box

STORAGE CONDITION

Less than 25 DEG C and stored in a dry place (humidity less than 70%RH)
Storage period of 9 months