Technical Data Sheet: FORMOA Surface Activator

Product Description

Formoa surface activator is a cleaner / adhesion promoter that can be used with all Formoa® adhesives to increase adhesion and durability. For use on non-porous substrates such as metals, glass and composites.

Product Characteristics

- Rapid flash off time
- Cleans and activates the bond surface
- Easy to apply and use – wipe on and flash off
- Increases bond durability



Applications

Cleaning and activating of non-porous substrates such as aluminium, steel, GRP, galvanised steel, glass prior to bonding with Formoa® adhesive

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Technical Characteristics

Formoa SA

Properties	Formoa SA
Base	Solvents and special activating agents
Consistency	Liquid
Specific Gravity	0.78g/ml
Flash Point	13ºC
Flash Off	10 mins

Application Instructions

Method Apply with a clean lint free cloth

Priming Apply in one direction. Replace cloth regularly in order to avoid contamination of the surfaces. By doing so the surface is cleaned, degreased and activated for the application of a sealant. Leave to evaporate for 5 minutes. Apply sealant / adhesive no later than 2 hours after application.

Surfaces All non porous surfaces. We recommend preliminary compatibility tests previous to application.

Shelf Life

Six months in unopened packaging, in a cool and dry storage place at temperatures between +5°C and +25°C.

Precautions in Use

For health and safety instructions, first aid measures and disposal instructions, see separate health and safety data sheet for Formoa SA.

Remarks, Disclaimer & Health and Safety

Remarks - Formoa® Surface Activator can be applied to a wide variety of non-porous substrates. Due to the fact that specific substrates, such as plastics, polycarbonates, etc, may differ from manufacturer to manufacturer, we recommend preliminary compatibility tests.

Disclaimer - The variability of materials, substrates and conditions of use is such that no warranty of their functionality for a specific application can be deducted from this information, written recommendation or any other type of suggestion offered. Each user has the responsibility to complete adequate evaluations on the efficacy of the materials offered by Forgeway, of its products, services, recommendations and suggestions for the specific application need, and must accomplish sufficient testing to ascertain that the final product will be safe and sound for the final intent of the end user.

Health and safety - Refer to Safety Data Sheet (SDS) for further information. Apply the usual industrial hygiene.

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